(43) International Publication Date 25 March 2004 (25.03.2004)

PCT

(10) International Publication Number WO 2004/024334 A1

(51) International Patent Classification7:

B03D 1/02

(21) International Application Number:

PCT/AU2003/001210

(22) International Filing Date:

16 September 2003 (16.09.2003)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

2002951407

16 September 2002 (16.09.2002) Al

- (71) Applicant (for all designated States except US): WMC RESOURCES LTD [AU/AU]; Level 16, IBM Centre, 60 City Road, Southbank, Victoria 3004 (AU).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): PYKE, Brendan [AU/AU]; 5A Thurlow Avenue, Yokine, Western Australia 6060 (AU). SENIOR, Geoff [AU/AU]; 39 St Johns Wood Boulevard, Mount Claremont, Western Australia 6010 (AU). THOMAS, Scott [AU/AU]; 76 Buxton Street, Mount Hawthorn, Western Australia 6016 (AU).

- (74) Agent: GRIFFITH HACK; 509 St Kilda Road, Melbourne, Victoria 3004 (AU).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

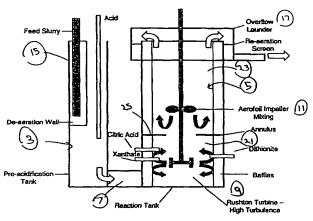
Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: IMPROVED RECOVERY OF VALUABLE METALS

Fine Ni Conditioning Vessel



(57) <u>Abstract</u>: A continuous flotation process and apparatus for iron-containing sulphides in ores and concentrates of ores are disclosed. The process includes adjusting the pH of an aqueous pulp of the ores or concentrates of the ores to be in the range of 6.5-8.5 and thereafter adding a reducing agent to modify an iron hydroxide film on the surface of iron-containing sulphides in the ores or ore concentrates to enable adsorption of a collector onto iron-containing sulphides. The process also includes adding the collector to the pulp prior to, during, or after adding the reducing agent. The process also includes aerating the pulp to increase the pulp potential to a level sufficient to allow collector adsorption onto the iron-containing sulphides and thereafter bubbling gas through the pulp and subjecting the aqueous pulp to froth flotation to produce a froth containing said sulphide containing minerals.